



Read this Owner's Manual thoroughly before operating the equipment. Keep it with the equipment at all times. Replacements are available from Thern, Inc., PO Box 347, Winona, MN 55987, 507-454-2996. www.thern.com

IMPORTANT: Please record product information on page 2. This information is required when calling the factory for service.

ORIGINAL TEXT



 COMMANDER
Owner's Manual
For
5PT10 and 5PT20 Series
Portable Davit Cranes

Two-Year Limited Warranty

Please record the following:

Date Purchased:

Crane Model No.:

Crane Serial No.:

If sold with a winch:

Winch Model No.:

Winch Serial No.:

**This information is required when
calling the factory for service.**

Thern, Inc. warrants its products against defects in material or workmanship for two years from the date of purchase by the original using buyer, or if this date cannot be established, the date the product was sold by Thern, Inc. to the dealer. To make a claim under this warranty, contact the factory for an RGA number. The product must be returned, prepaid, directly to Thern, Inc., 5712 Industrial Park Road, Winona, Minnesota 55987. The following information must accompany the product: the RGA number, the date of purchase, the description of the claimed defect, and a complete explanation of the circumstances involved. If the product is found to be defective, it will be repaired or replaced free of charge, and Thern, Inc. will reimburse the shipping cost within the contiguous USA.

This warranty does not cover any damage due to accident, misuse, abuse, or negligence. Any alteration, repair or modification of the product outside the Thern, Inc. factory shall void this warranty. This warranty does not cover any costs for removal of our product, downtime, or any other incidental or consequential costs or damages resulting from the claimed defects. This warranty does not cover brake discs, wire rope or other wear components, as their life is subject to use conditions which vary between applications.

FACTORY AUTHORIZED REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY TO THE CONSUMER. THERN, INC. SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THIS PRODUCT. EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ON THIS PRODUCT IS LIMITED IN DURATION TO THE DURATION OF THIS WARRANTY.

Some states do not allow the exclusion or limitation of incidental or consequential damages, or allow limitations on how long an implied warranty lasts, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Note: Thern, Inc. reserves the right to change the design or discontinue the production of any product without prior notice.

About This Manual

The Occupational Safety and Health Act of 1970 states that it is the employer's responsibility to provide a workplace free of hazard. To this end, all equipment should be installed, operated, and maintained in compliance with applicable trade, industrial, federal, state, and local regulations. It is the equipment owner's responsibility to obtain copies of these regulations and to determine the suitability of the equipment to its intended use.

This Owner's Manual, and warning labels attached to the equipment, are to serve as guidelines for hazard-free installation, operation, and maintenance. They should not be understood to prepare you for every possible situation.

The information contained in this manual is applicable only to the Thern Commander Series Model 5PT10 and 5PT20 Portable Davit Cranes. Do not use this manual as a source of information for any other equipment.

The following symbols are used for emphasis throughout this manual:

⚠WARNING

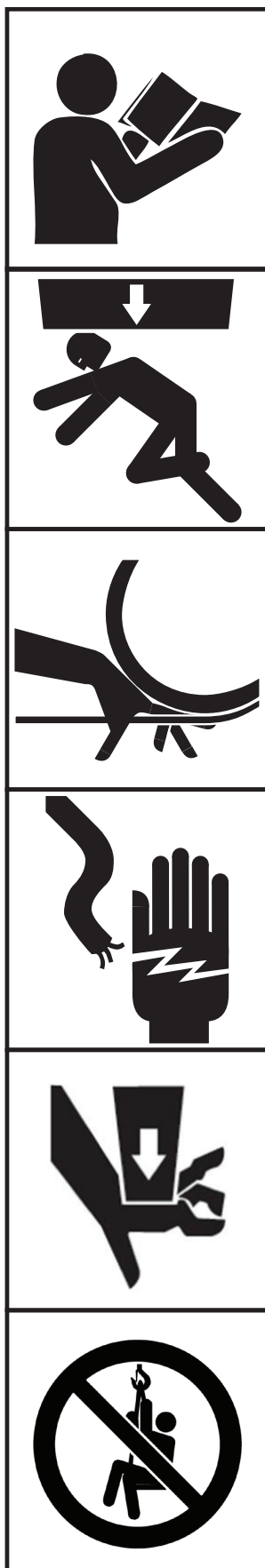
Failure to follow 'WARNING!' instructions may result in equipment damage, property damage, and/or serious personal injury.

⚠CAUTION

Failure to follow 'CAUTION!' instructions may result in equipment damage, property damage, and/or minor personal injury.

Important!

Failure to follow 'important!' instructions may result in poor performance of the equipment.



Suggestions for Safe Operation

⚠ WARNING

DO the following:

Read and comply with the guidelines set forth in this Owner's Manual. Keep this manual, and all labels attached to the crane, readable and with the equipment at all times. Contact Thern, Inc. for replacements.

Check lubrication before use.

Install the wire rope securely to the winch drum.

Keep at least 4 wraps of wire rope wound on the drum at all times, to serve as anchor wraps. With less than 4 wraps on the drum the wire rope could come loose, causing the load to escape.

Keep hands away from sheaves, gears, wire rope, and other moving parts.

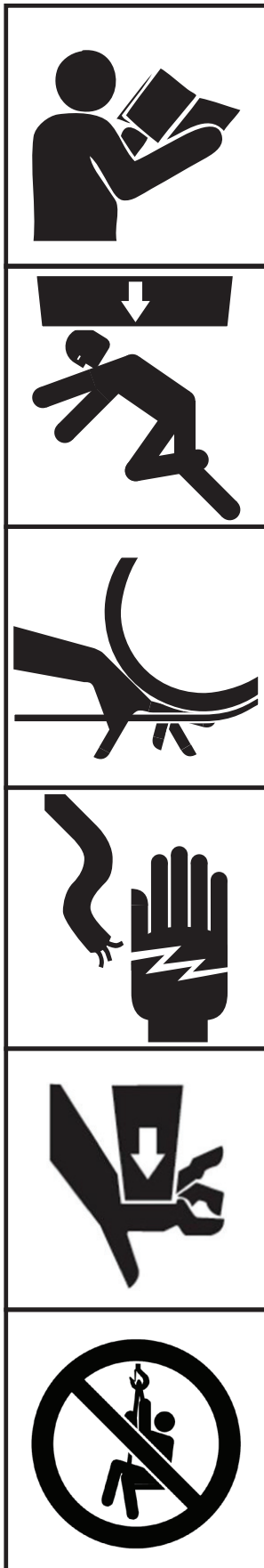
Disconnect electric power before servicing the equipment.

Keep all unnecessary personnel away from crane while in operation.

Keep out of the path of the load, and out of the path of a broken wire rope that might snap back and cause injury.

When operating the ratchet jack, avoid fully un-threading. Test the travel limits of the ratchet jack before assembly to the crane and before loading, to verify it does not fully un-thread. Contact Thern if it does fully un-thread.

Ensure that both threaded ends of the ratchet jack are threaded an equal distance out of the jack when assembled to the crane. If threaded ends are not equal, the crane boom will not be able to operate in its full range of motion, and equipment damage could occur.



Suggestions for Safe Operation (cont.)

DO NOT do the following:

Do not lift people, or things over people. Do not walk or work under a load or in the line of force of any load.

Do not exceed the load rating of the crane or any other component in the system. To do so could result in failure of the equipment.

Do not use more than one crane to move a load that exceeds the load rating of a single crane. A shift in load weight could overload the equipment.

Do not use damaged or malfunctioning equipment. To do so could result in failure of the equipment.

Do not modify the equipment in any way. To do so could cause equipment failure.

Do not wrap the wire rope around the load. This damages the wire rope and could cause the load to escape. Use a sling or other approved lifting device.

Do not operate the crane with guards removed or improperly installed.

Do not divert your attention from the operation. Stay alert to the possibility of accidents, and try to prevent them from happening.

Do not jerk or swing the load. Avoid shock loads by starting and stopping the load smoothly. Shock loads overload the equipment and may cause damage.

Do not use the crane and winch components for any use other than for their original intended function.

Do not use the crane to drag or pull loads. This will create side pulls, which could damage the equipment or cause the load to tip.

Do not leave a suspended load unattended. Place the load on the ground if it must be left unattended.

Do not adjust the winch brake with the load suspended.

Do not operate or apply loads without all pins securely in place.

Do not adjust the boom extension while the crane is loaded.

Do not force the ratchet handle past travel limits. This could shear the travel limit pin and cause damage or injury.

1.1 Installing the Crane

Important!

- A qualified professional should inspect or design the foundation to insure that it will provide adequate support.
- Locate the crane so it will be visible during the entire operation.

⚠ WARNING

Do not install the crane in an area defined as hazardous by the National Electric Code, unless installation in such an area has been thoroughly approved.

Do not install the crane near corrosive chemicals, flammable materials, explosives, or other elements that may damage the crane or injure the operator. Adequately protect the crane and the operator from such elements.

Position the crane so the operator can stand clear of the load, and out of the path of a broken wire rope that could snap back and cause injury.

Attach the crane to a rigid and level foundation that will support the crane and its load under all load conditions, including shock loading.

1.1.1 CONSULT APPLICABLE CODES AND REGULATIONS for specific rules on installing the equipment.

1.1.2 LOCATE THE CRANE in an area clear of traffic and obstacles that could interfere with operation. Make sure the crane is accessible for maintenance and operation.

1.1.3 INSTALL THE CRANE on a level surface. **An uneven surface may cause the boom to rotate in the direction the mast is leaning.**

1.1.4 FASTEN THE BASE securely to the foundation to withstand applicable overturning moments and mounting bolt reaction. See Table 1.

- a FOR STANDARD PRODUCTS referred to in this manual, use 5/8-inch coarse thread fasteners, grade 5 or better. Recommended torque for Grade 5 bolts without lubrication is 150 ft-lb.

Refer to manufacturer's instructions for other fastener types with specific torque or installation instructions.

- b NON-STANDARD PRODUCTS that vary from the original design may have different fastening requirements. Contact a structural engineer or Thern, Inc. for this information.

TO COMPLY WITH LOCAL CODES, CONTACT A QUALIFIED PROFESSIONAL TO OBTAIN PROPER STRUCTURE OR FOUNDATION SPECIFICATIONS FOR THE MOUNTING OF THERN PRODUCTS.

Table 1 - Crane Reactions²

			Pedestal Base		Wall Mount Base			
Crane Model	Mast Moment		Suggested Bolt Size	Axial Force per Bolt ¹		Axial Force per Bolt ¹		Shear Force per Bolt
5PT10	37,790 in-lbs	4,270 N-m	5/8 inch (M16)	1,680 lbs	7,474 N-m	1,420 lbs	6,374 N	1,150 lbs
5PT20	95,110 in-lbs	10,747 N-m	5/8 inch (M16)	4,240 lbs	18,862 N-m	3,560 lbs	15,837 N	2,740 lbs

1 Force in tension.

2 This information may change without prior notice. It is the responsibility of the installer and/or end user to ensure the most current information is used.

1.2 Assembling the Crane

Important!

- Inspect the crane during assembly according to the Instructions for Periodic Inspection. This will give you a record of the condition of the crane with which to compare future inspections.
- Save all boxes and crates that the crane was shipped in, use them again if you need to repack the crane.
- Contact the factory immediately if any parts are missing or damaged.
- Do not overtighten fasteners, this may strip threads or cause damage to other parts.

⚠ CAUTION

When installing the ratchet jack, support the end of the boom so the boom does not fall and the ratchet jack does not swing up causing damage or injury.

When installing the boom extension, hold the boom extension securely so it does not slide abruptly in or out of the boom causing damage or injury.

- 1.2.1 STUDY PARTS DRAWINGS to understand how the crane is assembled. See pages 20-23.
- 1.2.2 LUBRICATE PINS and other components prior to assembly. See Section 3.2 - Lubricating the Crane.
- 1.2.3 INSTALL THE BASE. See Section 1.1 for additional information and crane overturning moments and mounting bolt reaction forces.
- 1.2.4 INSTALL THE FLANGE BEARING in the base. Bearing must be set level on the base.
- 1.2.5 ASSEMBLE THE CRANE in the following order.
 - a FASTEN THE WINCH to the mounting plate using the fasteners provided. On some models you will need to use an additional winch adapter plate and fasteners provided to fasten the winch to the crane. **Make sure the winch is positioned correctly with the winch drum facing toward the load. See Figure 3.**
 - b INSTALL THE MAST in the base. Move the mast side-to-side to make sure the bottom of the mast properly seats on the pin in the bottom of the base. **The crane will not be stable unless properly seated. See Figure 2.**
 - c FASTEN THE BOOM to the mast using the clevis pin and lynch pin provided. **Make sure the boom is positioned correctly, with the carrying handles located on the same side as the handles on the mast.**
 - d INSTALL THE HANDLE using the mast clevis pin and lynch pin provided.

Figure 1 – Crane Packaging

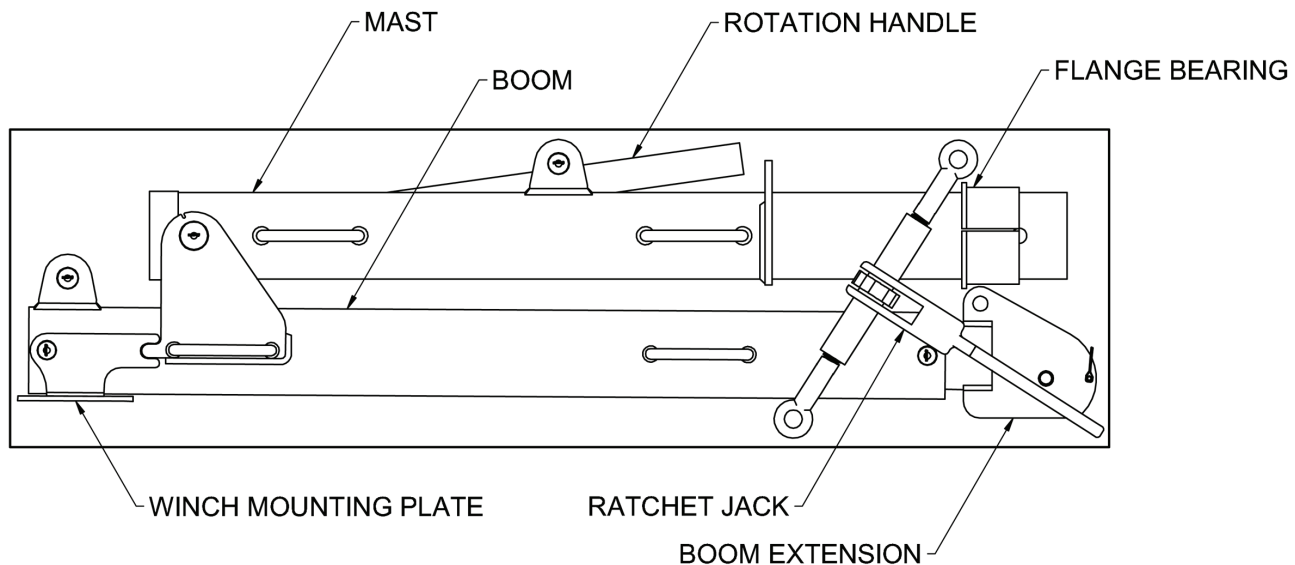
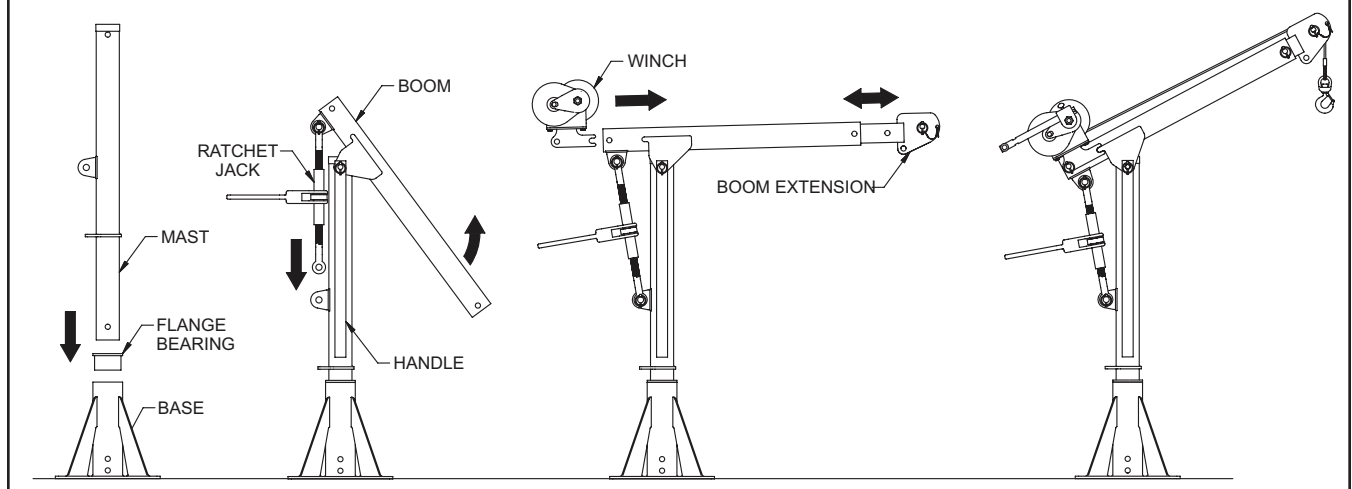
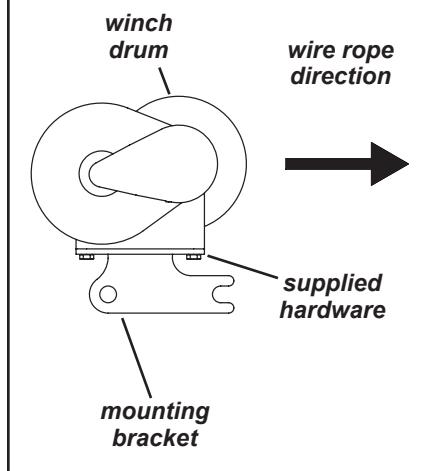
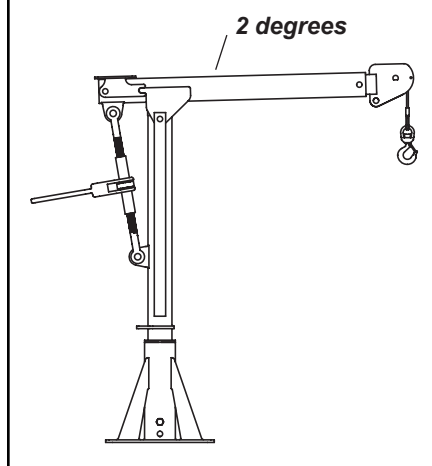


Figure 2 – Assembly Steps**Figure 3 – Winch Mounting****Figure 4 – Lowest Boom Angle**

- e BEFORE INSTALLING THE RATCHET JACK Ensure that both threaded ends of the ratchet jack are threaded an equal distance out of the jack when assembled to the crane. If threaded ends are not equal, the crane boom will not be able to operate in its full range of motion, and equipment damage could occur.
- f INSTALL THE RATCHET JACK by fastening one end of the ratchet jack to the mounting ear on the boom with the clevis and lynch pin provided. Carefully pivot the boom up until the other end of the ratchet jack aligns with the mounting ear on the mast, and secure the ratchet jack to the mast using the clevis pin and lynch pin provided.
- g ADJUST THE BOOM with the ratchet jack so the boom is slightly above the lowest boom angle. See Figure 4. **Do not lower boom below the lowest point, or the boom could fall and may result in the load escaping.**
- h SLIDE THE BOOM EXTENSION into the boom, and secure in place with the clevis pin and lynch pin provided. **Make sure the boom extension is positioned correctly. See Figure 2.**
- i INSTALL THE WINCH onto the boom. Slide into position and secure with provided clevis pin and lynch pin.
- 1.2.6 INSTALL THE WINCH HANDLE on hand winches, or connect electric current on power winches. Refer to instructions in the Winch Owner's Manual.
- 1.2.7 INSTALL THE WIRE ROPE. **Use wire rope assemblies in the length specified on page 24-25.**
 - a REMOVE ROPE KEEPER PIN at the sheave to allow rope to be installed.
 - b PASS THE WIRE ROPE over the sheave at the end of the boom.
 - c REINSTALL ROPE KEEP PIN to prevent the rope from escaping the sheave rope groove.
 - d ANCHOR THE WIRE ROPE to the winch drum and wind 4 wraps of wire rope onto the drum to act as anchor wraps. Refer to the instructions in the Winch Owner's Manual.
- 1.2.8 MAKE SURE ALL CLEVIS PINS ARE PROPERLY INSTALLED with all lynch pins in place to prevent components from shifting during use.
- 1.2.9 ADJUST BOOM ANGLE for the desired position using the ratchet-jack (if equipped). See Figure 2.

2.1 General Theory of Operation

Important!

- Limit nonuniform winding by keeping tension on the wire rope.
- It is your responsibility to detect and account for different factors affecting the condition and performance of the equipment.

- 2.1.1 THE INTENDED USE of this machinery is to lift and lower loads of its rated capacity or less. It is not for lifting people or things over people.
- 2.1.2 THE FORCE REQUIRED to lift the load must not exceed the load rating of the crane. Consider the total force required to lift the load, not the weight of the load.
- 2.1.3 THIS EQUIPMENT CAN develop forces that will exceed the load rating. It is the responsibility of the equipment user to limit the size of the load. Inspect the equipment regularly for damage according to the instructions contained in this manual.
- 2.1.4 PERFORMANCE RATINGS of the equipment are affected by the position of the boom, the amount of wire rope you use and whether you use a single or two part line. **Crane load ratings decrease as you extend the reach.** See the Performance Characteristics Tables on page 24-25.
- a LOAD RATING represents the maximum force that can be placed on new equipment.
- b LIFT varies with the position of the boom, the length of the wire rope, and the rigging configuration (single or two part line).
- c REACH varies with the position of the boom.
- 2.1.5 DUTY RATINGS refer to the type of use the equipment is subject to. Consider the following when determining duty rating.
- a ENVIRONMENT: harsh environments include hot, cold, dirty, wet, corrosive, or explosive surroundings. **Protect the equipment from harsh environments when possible.**
- b MAINTENANCE: poor maintenance, meaning poor cleaning, lubrication, or inspection, leads to poor operation and possible damage of the equipment. **Minimize poor maintenance by carefully following the instructions contained in this manual.**
- c LOADING: severe loading includes shock loading and lifting loads that exceed the load rating of the equipment. **Avoid shock loads, and do not exceed the load rating of the equipment.**
- d FREQUENCY OF OPERATION: frequent or lengthy operations increase wear and shorten the life span of gears, bearings, sheaves, and other components. **Increase maintenance of the equipment if used in frequent operations.**
- 2.1.6 AIRBORNE NOISE EMISSIONS vary depending on load and the type of winch being used. Standard configurations do not typically exceed a sound pressure level of 80dB(A) at workstations.
- 2.1.7 VIBRATION LEVELS vary depending on load and type of winch being used. Standard configurations do not typically exceed vibration levels of 2.5 m/s².

CONTACT THE FACTORY FOR MORE INFORMATION.

2.2 Preparing for Operation

Important!

- When determining whether the load will exceed the load rating, consider the total force required to move the load.

⚠ WARNING

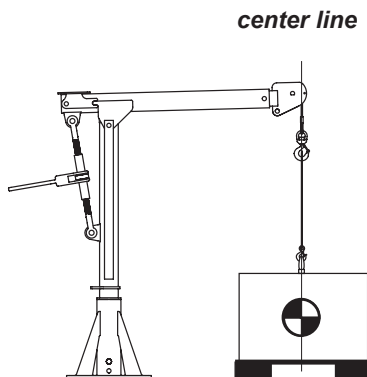
When operating the ratchet jack, avoid fully un-threading. Test the travel limits of the ratchet jack before assembly to the crane and before loading, to verify it does not fully un-thread. Contact Thern if it does fully un-thread.

Do not force the ratchet handle past travel limits. This could shear the travel limit pin and cause damage or injury.

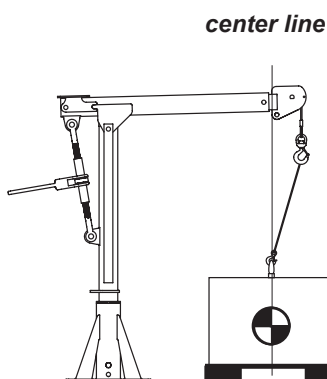
⚠ CAUTION

When adjusting boom length, set the boom angle just above the lowest angle and hold the boom extension securely so it does not slide abruptly in or out of the boom causing damage or injury.

Figure 5 – Positioning the Boom

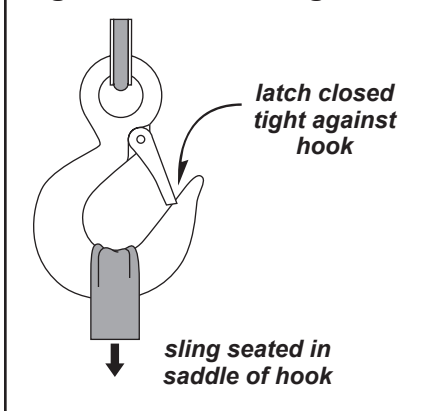


correct



incorrect

- 2.2.1 CONSIDER THE OPERATION. Do not begin until you are sure you can perform the entire operation without hazard.
- 2.2.2 INSPECT ALL COMPONENTS of the system.
 - a INSPECT THE CRANE and other equipment according to the Instructions for Frequent Inspection.
 - b INSPECT THE WINCH according to the instructions in the Winch Owner's Manual.
 - c OPERATORS must be in good health, alert, thoroughly trained in operating the equipment, and properly clothed (hard hat, safety shoes and safety glasses, no loose clothing).
 - d THE LOAD must be clear of other objects and free to move. Make sure the load will not tip, spin, roll away, or in any way move uncontrollably.
- 2.2.3 KNOW YOUR LOAD and make sure you do not exceed the load rating of the crane or any other equipment in the system.
- 2.2.4 POSITION THE BOOM so the load hook is centered over the load. **Avoid side pulls which could damage the crane or cause the load to tip. See Figure 5.**
 - a ADJUST BOOM LENGTH by moving the boom extension in or out. **Do not make adjustments while the crane is loaded. The load rating decreases as you increase boom length. See the Performance Characteristics Tables page 24-25.**
 - b ADJUST BOOM ANGLE by operating the ratchet jack to raise or lower the boom. **The lift height below base level decreases as you raise the boom. See the Performance Characteristics Tables page 24-25.**
- 2.2.5 CONFIGURE THE CRANE for single part or two-part line operation. **Load ratings may increase with two-part line, lift height below base level will decrease with two part line. See the Performance Characteristics Tables on page 25. Study parts drawing on page 22.**

Figure 6 – Attaching Load**⚠ WARNING**

Do not wrap the wire rope around the load. This damages the wire rope and could cause the load to escape. Use a sling or other approved lifting device.

- 2.3.1 CLEAR OBJECTS from the path of the load so you can move it freely and observe it at all times during the operation.
- 2.3.2 MAKE SURE THE WIRE ROPE is not twisted. A twisted wire rope could cause the load to spin when it is raised off the ground.
- 2.3.3 ATTACH THE LOAD using a nylon sling, or other approved lifting device. Follow the recommendations of the sling manufacturer.
 - a SEAT THE SLING in the saddle of the hook with the hook latch completely closed. See Figure 6.
 - b CENTER THE LOAD on the hook so it will remain balanced and not tip or rotate to one side.

2.4 Moving the Load**⚠ WARNING**

When operating the ratchet jack, avoid fully un-threading. Test the travel limits of the ratchet jack before assembly to the crane and before loading, to verify it does not fully un-thread. Contact Thern if it does fully un-thread.

Do not force the ratchet handle past travel limits. This could shear the travel limit pin and cause damage or injury.

- 2.4.1 MOVE THE LOAD slowly and smoothly, only a small distance at first. Make sure the load is balanced and securely attached before continuing.
- 2.4.2 OPERATE THE WINCH to raise or lower the load. Refer to the instructions in the Winch Owner's Manual.
- 2.4.3 OBSERVE THE WIRE ROPE as it winds onto the drum. If it becomes loose, uneven, or overlapped, stop the operation and rewind the wire rope before continuing. **Continued operation with overlapped or uneven wire rope can damage the wire rope and shorten its life.**
- 2.4.4 OPERATE THE RATCHET JACK if necessary, to adjust the angle of the boom to keep the sheave centered over the load.
- 2.4.5 ROTATE THE BOOM to move the load side-to-side.
 - a ROTATE THE BOOM slowly and smoothly to avoid swinging the load or causing shock loads. **Do not jam the boom against other objects.**
 - b USE THE HANDLE to rotate the boom. **Do not push or pull the load or the wire rope to rotate the boom.**

Important!

- Obey a stop signal from anyone.
- Maintain tension on the wire rope to keep it tightly and evenly wound on the drum.
- If the crane and load are not visible during the entire operation, get help from another person.
- Appoint a supervisor if more than one person is involved in the operation. This will reduce confusion and increase safety.
- When lifting a load, use a tag line to keep the load from swinging or twisting, while keeping yourself away from the load.

3.1 Cleaning the Crane

Important!

Increase the frequency of maintenance procedures if the crane is:

- Operated for long periods.
- Used to lift heavy loads.
- Operated in wet, dirty, hot, or cold surroundings.

Clean the crane to remove dirt and help prevent rust and corrosion.

- 3.1.1 CLEAN THE CRANE every six months or whenever it is dirty.
 - a WIPE ALL EQUIPMENT to remove dirt and grease.
 - b LEAVE A LIGHT FILM of oil on all surfaces to protect against rust and corrosion.
 - c WIPE OFF excessive amounts of oil to avoid the accumulation of dirt.
- 3.1.2 REMOVE UNNECESSARY OBJECTS from the area surrounding the crane.

3.2 Lubricating the Crane

Important!

- Make sure lubricant has a temperature rating appropriate for the ambient temperatures of the operation.

Lubricate the crane properly to help protect it from wear and rust. Read the following instructions carefully.

- 3.2.1 LUBRICATE ALL PINS before installation and at least every 3 months. Use a grease brush to apply a light film of NLGI #2 grease to all pins.
- 3.2.2 LUBRICATE THE BASE PIN located on the bottom of the base before installation and at least every 3 months. Use a grease brush to apply a film of NLGI #2 grease to the pin.
- 3.2.3 LUBRICATE THE MAST BEARING located on top of the base before installation and at least every 3 months. Use a grease gun to apply NLGI #2 grease to the outside surfaces (between bearing and base).
- 3.2.4 LUBRICATE THE RATCHET JACK before installation and at least every 3 months. Use a grease gun to apply NLGI #2 grease to the grease fittings on the ratchet jack until excess grease can be seen. Wipe away any excess lubricant.
- 3.2.5 LUBRICATE THE WINCH. Refer to the Winch Owner's Manual for instructions.
- 3.2.6 LUBRICATE THE WIRE ROPE and other equipment by following the manufacturer's recommendations.

3.3 Disassembling the Crane

⚠CAUTION

When removing the boom extension, hold the boom extension securely so it does not slide abruptly in or out of the boom causing damage or injury.

When removing the ratchet jack, support the end of the boom so the boom does not fall and the ratchet jack does not swing up causing damage or injury.

- 3.3.1 STUDY PARTS DRAWINGS to understand how the crane is assembled. See pages 20-23.
- 3.3.2 REMOVE ANY ATTACHED LOAD from the wire rope.
- 3.3.3 REMOVE THE WIRE ROPE
 - a REMOVE THE ROPE KEEPER PIN located at the end of the boom.
 - b UNWIND THE ROPE from the winch drum and release the anchor.
 - c REPLACE THE ROPE KEEPER PIN
- 3.3.4 REMOVE THE WINCH HANDLE on hand winches, or disconnect electric current on power winches. Refer to instructions in the Winch Owner's Manual.

- 3.3.5 REMOVE THE WINCH and mounting bracket from the boom. Replace the clevis pin to prevent loss.
- 3.3.6 REMOVE THE BOOM EXTENSION.
 - a ADJUST THE BOOM ANGLE using the ratchet jack, so the boom is just slightly above horizontal.
 - b SECURE THE BOOM EXTENSION then remove the lynch pin and clevis pin securing the boom extension to the boom.
 - c CAREFULLY PULL THE BOOM EXTENSION out of the boom, then reinstall the clevis pin and lynch pin in the boom.
- 3.3.7 REMOVE THE RATCHET JACK.
 - a SECURE THE BOOM to prevent it from falling when the ratchet jack is released.
 - b DISCONNECT THE RATCHET JACK at the mast (bottom) by removing the lynch pin and clevis pin and slowly lower the boom until it is resting against the mast. Be careful that the ratchet jack does not swing up and cause injury.
 - c REMOVE THE PIN AT THE BOOM (top) to disconnect the ratchet jack from the crane. Hold onto the ratchet jack to prevent it from falling away.
 - d RECONNECT the clevis pins to the boom and mast with the appropriate lynch pins.
- 3.3.8 REMOVE THE ROTATION HANDLE from the mast.
- 3.3.9 DISCONNECT THE BOOM from the mast.
 - a SECURE THE BOOM to prevent it from falling away when the pins are removed.
 - b REMOVE THE LYNCH PIN AND CLEVIS PIN and carefully remove the boom.
 - c REPLACE the clevis pin and lynch pin in the mast.
- 3.3.10 REMOVE THE MAST from the base by lifting it straight out of the base.
- 3.3.11 REMOVE THE BEARING from the base. Install a cap over the base to prevent debris and other contaminants from getting into the base.

3.4 Inspecting the Equipment

Important!

- Start an inspection program as soon as you put the crane into use.
- Appoint a qualified person to be responsible for regularly inspecting the equipment.
- Keep written records of inspection. This allows comparison with comments from previous inspections so you can see changes in condition or performance.

Perform frequent inspections:

- Before each operation.
- Every 3 hours during operation.
- Whenever you notice signs of damage or poor operation.

Frequent Wire Rope Inspection:

- Use ASME B30.7 as a guideline for rope inspection, replacement and maintenance.
- Check the wire rope, end connections and end fittings for corrosion, kinking, bending, crushing, birdcaging or other signs of damage.
- Check the number, distribution and type of visible broken wires. See paragraph 3.4.4 b and Figure 7.
- Check the wire rope for reduction of rope diameter from loss of core support, or wear of outside wires. See Figure 9.
- Take extra care when inspecting sections of rapid deterioration such as sections in contact with saddles, sheaves, repetitive pickup points, crossover points and end connections.

⚠ WARNING

Do not use damaged or malfunctioning equipment. Place an “OUT OF ORDER” sign on the crane. Do not use the crane until the sign is removed by a qualified person who has completely corrected the problem.

Inspect the crane to detect signs of damage or poor operation before they become hazardous. See Table 2 Inspection Checklist.

3.4.1 CONSULT APPLICABLE CODES AND REGULATIONS for specific rules on inspecting the crane and other equipment.

3.4.2 REFER TO THE WINCH OWNER’S MANUAL for information regarding winch inspection.

3.4.3 Instructions for Frequent Inspection

a VISUALLY INSPECT the entire crane and all other equipment involved in the operation.

- Check all equipment for cracks, dents, bending, rust, wear, corrosion and other damage.
- Make sure the wire rope is installed correctly and anchored securely.
- Make sure the entire crane is properly lubricated.
- Make sure all fasteners are tight and secure.
- Make sure mounting fasteners are tightened securely.
- Check the ratchet jack for signs of leakage or damage, and make sure it operates smoothly to raise and lower the boom.
- Make sure the foundation is in good condition, and capable of supporting the crane and its load under all load conditions.

b TEST CRANE PERFORMANCE by operating the crane with a load not exceeding the load rating.

- Listen for unusual noises, and look for signs of damage as you operate the crane.
- Make sure the wire rope winds evenly and tightly onto the drum. If it is loose or uneven, rewind it before continuing.
- Make sure the load moves smoothly, without hesitation or strain.
- On hand operated models, make sure the winch handle rotates freely in both directions.
- On power operated models, make sure the winch responds to the control device. It must rotate as shown on the control labels, and it must turn off when you release the control.
- Make sure the boom rotates freely when you push the handle, and remains stationary when you release it.
- Check the winch brake. Raise the load, then lower it and stop it a few feet off the ground. If the load continues to coast or creep under normal operating conditions, the brake may be worn and in need of repair or replacement. Contact the factory.

Completely correct all problems before continuing. Use the Troubleshooting Chart to help determine the cause of certain problems. See Table 3.

Table 2 – Inspection Checklist

checked boxes indicate damage or problem in need of repair

	damages	problems
general	☐ finish weathered, flaking, otherwise damaged	☐ equipment not properly lubricated
	☐ parts cracked, bent, rusted, worn, otherwise damaged	☐ unusual noises, other signs of malfunction
foundation	☐ loose, unstable, otherwise damaged	☐ not level - boom swerves
fasteners	☐ stripped threads, bent, worn, otherwise damaged	☐ loose, not tightened to the proper torque
boom assembly	☐ holes worn, distorted, or otherwise damaged	☐ does not rotate freely
winch assembly	☐ gears, bearings, and other parts worn, otherwise damaged	☐ winch jerks or hesitates under load
	☐ brake corroded, cracked, worn, otherwise damaged	☐ brake does not operate properly
sheaves	☐ holes worn, distorted, or otherwise damaged	☐ does not rotate freely
wire rope	☐ bent, crushed, otherwise damaged	☐ wire rope loosely or unevenly wound
	☐ broken wires, see Figure 7	
	☐ replace if more than 6 wires in one lay, or 3 wires in one strand in one lay, are broken	number per strand = number per lay =
	☐ diameter reduced, see Figure 9	
	☐ replace if diameter is excessively worn	diameter =
end connections	☐ corroded, rusted, worn, otherwise damaged	☐ not securely attached
load hook	☐ twisted, bent, worn, otherwise damaged, see Figure 8	☐ hook latch fails to close when released
	☐ replace if twist is 10 degrees or more	twist =
	☐ replace if throat width is 15% larger than nominal	throat width =
	☐ replace if thickness is 10% less than nominal	thickness =
labels and plates	☐ dirty, illegible, otherwise damaged	☐ loosely attached or missing

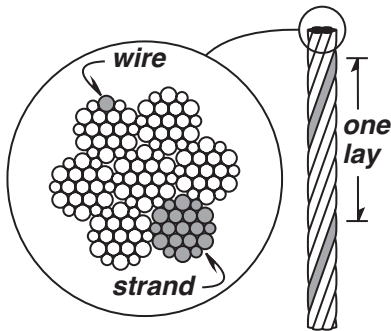
comments:

[illegible]

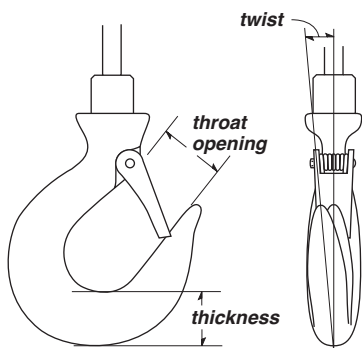
authorized signature: _____ date _____

Perform periodic inspections:

- Every 6 months.
- Whenever you return the crane to service from storage.
- Whenever you notice damage or poor operation in a frequent inspection.
- Whenever you have, or think you may have, overloaded or shock loaded the crane.

Figure 7 – Broken Wires

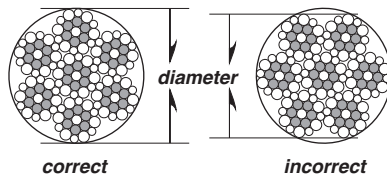
Wire rope assembly must be replaced if more than 6 wires are broken in one lay, or if more than 3 wires are broken in one strand in one lay.

Figure 8 – Load Hook Inspection

The wire rope assembly must be replaced if the throat opening is 15% wider than nominal, if the thickness is 10% less than nominal, or if the hook is twisted 10° or more.

3.4.4 Instructions for Periodic Inspection

- a VISUALLY INSPECT the crane and all other equipment.
 - Check the finish for wear, flaking, or other damage.
 - Check all equipment for cracks, dents, bending, rust, wear, corrosion and other damage. If the equipment was overloaded, or if you notice cracks and other signs of overloading and damage, promptly remove equipment from use and have it repaired or replaced. **DO NOT CONTINUE TO USE DAMAGED OR OVERLOADED EQUIPMENT OR WIRE ROPE.**
 - Check all fasteners for stripped threads, wear, bending, and other damage.
 - Make sure the entire crane is properly lubricated.
 - Check the ratchet jack for signs of leakage or damage, and make sure it operates smoothly to raise and lower the boom.
 - Remove the ratched jack from the crane assembly. Test the travel limits of the ratchet jack. Make sure it does not fully un-thread.
 - Make sure all labels and plates are readable, firmly attached, free of damage and clean. Replacements are available from the factory.
- b INSPECT THE WIRE ROPE according to the wire rope manufacturer's recommendations, or follow accepted industry standards for wire rope inspection.
 - Always wear protective clothing when handling wire rope.
 - Check the entire length of wire rope for bent wires, crushed areas, broken or cut wires, corrosion, and other damage. Carefully inspect areas that pass over sheaves or through roller guides.
 - Note the location and concentration of broken wires. Replace wire rope if more than 6 wires are broken in one lay, or more than 3 wires are broken in one strand in one lay. See Figure 7.
 - Make sure the load hook or other device is securely attached to the wire rope, and the wire rope where it is attached is not frayed, corroded, broken, or otherwise damaged.
 - Measure the throat opening, thickness, and twist of the hook. Replace the hook if it shows signs of damage. See Figure 8.
 - Make sure hook latch opens without binding and closes when released.
 - Check the anchor holes in the drum and the surrounding area for signs of wear or distortion.
- c PLACE enough weight to keep the wire rope straight and tightly drawn.
 - Measure the diameter of the wire rope, especially in areas where wear is noticeable. Replace the wire rope if the diameter measures below the minimum diameter at any point. See Figure 9.
- d REMOVE THE WINCH and inspect it by following the instructions in the Winch Owner's Manual.
- e DISASSEMBLE THE CRANE. Inspect each component for damage.
- f REMOVE THE CRANE BASE from the foundation.
 - Check fasteners for stripped threads, wear, bending, and other damage.
 - Check the foundation for cracks, corrosion, and other damage.
- g FASTEN THE CRANE BASE securely to the foundation.

Figure 9 – Rope Diameter

The wire rope assembly must be replaced if the diameter measures less than the minimum diameter at any point.

wire rope size	minimum diameter
3/16 in	11/64 in (.1719 in)
1/4 in	15/64 in (.2344 in)
5/16 in	19/64 in (.2969 in)

h REASSEMBLE THE CRANE.

i TEST CRANE PERFORMANCE by operating the crane with a load equal to the load rating.

- Listen for unusual noises, and look for signs of damage as you operate the crane.
- Make sure the wire rope winds evenly and tightly onto the drum. If it is loose or uneven, rewind it before continuing.
- Make sure the load moves smoothly, without hesitation or strain.
- On hand operated models, make sure the winch handle rotates freely in both directions.
- On power operated models, make sure the winch responds to the control device. It must rotate as shown on the control labels, and it must turn off when you release the control.
- Make sure the boom rotates freely when you push the handle, and remains stationary when you release it.
- Check the brake. Raise the load, then lower it and stop it a few feet off the ground. If the load continues to coast or creep under normal operating conditions, the brake may be worn and in need of repair or replacement. Contact the factory.

Completely correct all problems before continuing. Use the Troubleshooting Chart to help determine the cause of certain problems. See Table 3.

Table 3 – Troubleshooting Chart

problem	cause	correction
overheating	• operated too long without rest. • load too heavy • poor lubrication. • bearing seized up	- allow to cool - lighten load - inspect and lubricate as necessary - inspect and replace as necessary
boom bounces up and down	• load too heavy • mounting bolts loose • sheave worn or damaged. • foundation loose or unlevel • winch gears worn or damaged	- lighten load - tighten mounting bolts to proper torque - inspect and replace as necessary - inspect and repair as necessary - inspect and repair as necessary
boom does not rotate	• rotation points contaminated or worn • flange bearing broken or locked	- inspect and repair as necessary - inspect and replace as necessary
boom rotates on its own	• foundation loose or unlevel • mast bent, distorted, or leaning.	- inspect and repair as necessary - inspect and repair as necessary
unusual noises		
high pitched squeak	• poor lubrication.	lubricate entire crane properly
grinding noise	• contaminated lubricant at rotation points	clean and lubricate rotation points
rattling noise	• loose bolts, set screws or other fasteners.	tighten all bolts and other fasteners
resistance felt in ratchet jack - boom not able to raise or lower to the published angle limits	• threaded ends of ratchet jack do not protrude equally from the jack	Adjust the threaded rod ends by removing the jack and turning the ends until an equal amount of threads are showing
ratchet jack fully un-threads	• travel limit pin damaged	contact Thern

Refer to the Winch Owner's Manual for possible problems with the winch and brake.

3.5 Repairing the Crane

Important!

- It is your responsibility to determine when to replace parts. When considering whether to continue using a part or to replace it, remember that replacing it is the best way to avoid further equipment damage.
- Appoint a qualified person to be responsible for all repairs to the equipment.

- 3.5.1 GET FACTORY AUTHORIZATION for all repairs. Unauthorized repairs will void the warranty, and may lead to damage or failure of the crane.
- 3.5.2 REPLACE DAMAGED OR POORLY OPERATING PARTS with Thern repair parts.
- 3.5.3 REFINISH AREAS where the paint is worn or flaking. A good finish helps to protect against corrosion and weather damage.
- REMOVE THE FINISH from damaged areas, down to the bare metal.
 - CLEAN THE AREA thoroughly.
 - REPAINT with a high quality primer and finishing coat.
- 3.5.4 TO ORDER REPAIR PARTS, contact your local dealer. Include the following information when ordering:
- model number
 - serial number (or code number)
 - part number
 - date purchased, and from whom
 - description of what happened, or what is wrong
 - your name and return address

Table 4 – Crane Weight Chart

Component	Model 5PT10		Model 5PT20	
	LB	KG	LB	KG
Mast Assembly	36	16.3	66	29.9
Boom Assembly	34	15.4	75	34.0
Boom Ext Assembly	24	10.9	46	20.9
Ratchet Jack	12	5.5	12	5.5
Handle	7	3.2	7	3.2
TOTAL	113	51.3	206	93.5
Winch (including bracket)	LB	KG	LB	KG
M1 (M4312PB-K)	30	13.6	34	15.4
M3 (M4312PBSS-K)	30	13.6	34	15.4
M2 (4WM2-K)	40	18.2	44	20.0
E2 (4WP2-K)	75	34.0	79	35.8
E4 (4777-K)	97	44.0	101	45.8
E4DC (4777DC-K)	121	54.9	124	56.3

4.1 Transporting the Crane

Important!

- Keep a record of what you ship, and when you send it.

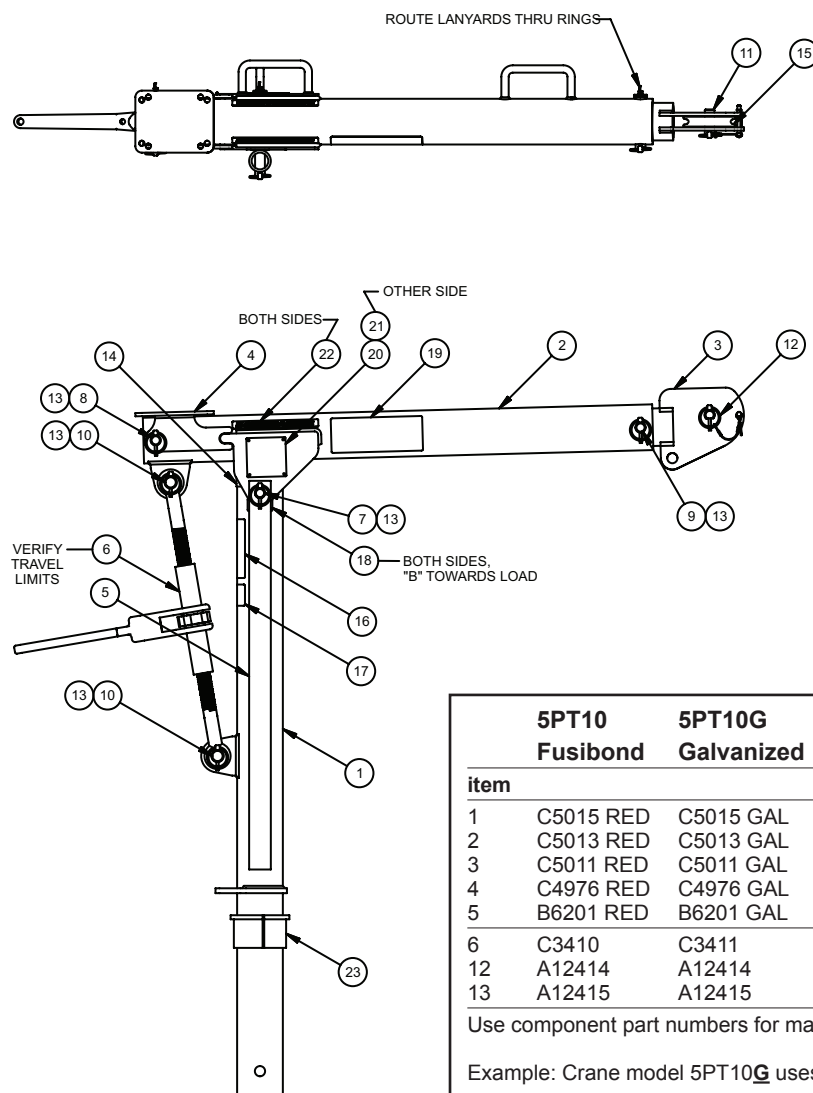
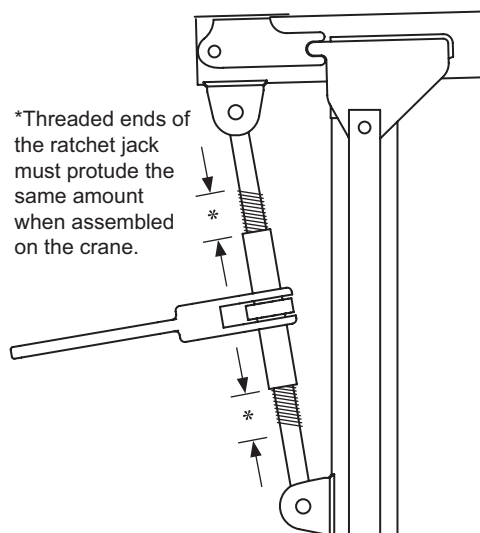
- 4.1.1 PARTIALLY DISASSEMBLE THE CRANE into components that can be transported.
- 4.1.2 PACK THE CRANE for transport, using the original packaging materials, if appropriate.
- 4.1.3 PACK THE WINCH for transport, using the original packaging materials, if appropriate. Please see the winch owner's manual for instructions.
- 4.1.4 REASSEMBLE THE CRANE at its new location following the instructions under Section 1.2 - Assembling the Crane.
- 4.1.5 INSPECT THE CRANE according to the Instructions for Frequent Inspection before installing it for operation. See Section 3.4.3 - Instructions for Frequent Inspection.

4.2 Storing the Crane

- 4.2.1 PARTIALLY DISASSEMBLE THE CRANE and store all parts in a cool clean place away from corrosive chemicals and moisture.
- 4.2.2 SEAL THE CRANE in plastic with a desiccant to help protect it from rust, corrosion, and other damage.
- 4.2.3 SEAL THE WINCH in plastic with a desiccant to help protect it from rust, corrosion, and other damage. Please see the winch owner's manual for instructions.
- 4.2.4 REASSEMBLE THE CRANE at its new location according to Section 1.2 - Assembling the Crane.
- 4.2.5 INSPECT THE CRANE according to Section 3.4.4 - Instructions for Periodic Inspection before installing it for operation.

Model 5PT10

item	description	part number	qty.	material
1	WELDMENT MAST 5PT10	C5015	1	SEE TABLE
2	WELDMENT BOOM 5PT10	C5013	1	SEE TABLE
3	WELDMENT BOOM EXTENSION 5PT10	C5011	1	SEE TABLE
4	WELDMENT WINCH MOUNT 5P×10	C4976	1	SEE TABLE
5	HANDLE ROTATION 5PT	B6201	1	SEE TABLE
6	JACK SCREW	SEE TABLE	1	
7	PIN CLEVIS .750 X 6.125 EFF LENGTH SST	A12310	1	
8	PIN CLEVIS .750 X 4.250 EFF LENGTH SST	A12311	1	
9	PIN CLEVIS .750 X 3.750 EFF LENGTH SST	A12312	1	
10	PIN CLEVIS .906 X 2.750 EFF LENGTH SST	A12313	2	
11	PIN CLEVIS .750 DIA 5PT SHEAVE SST	A12314	1	
12	PIN LYNCH D ASSY	SEE TABLE	1	
13	PIN LYNCH ASSY - LANYARD NOT SHOWN	SEE TABLE	5	
14	PLUG FINISH RND 3.000 X SCH 40-160 RED	A13550	1	
15	SHEAVE ASSEMBLY	B2462	1	
16	LABEL WARNING	B5790	1	
17	LABEL WARNING BEFORE LOADING	B6229	1	
18	LABEL BOOM RANGE INDICATOR	B6230	2	
19	LABEL LOAD RATING 5PT10	B6231	1	
20	LABEL NAMEPLATE CRANES CE	A11529	1	
21	LABEL THERN 1.00 X 3.20	A6889	1	
22	LABEL MODEL COMMANDER	B6291	2	
23	FLANGE BEARING	B6592	1	

**Adjustable Ratchet Jack - Verify Travel Limits**

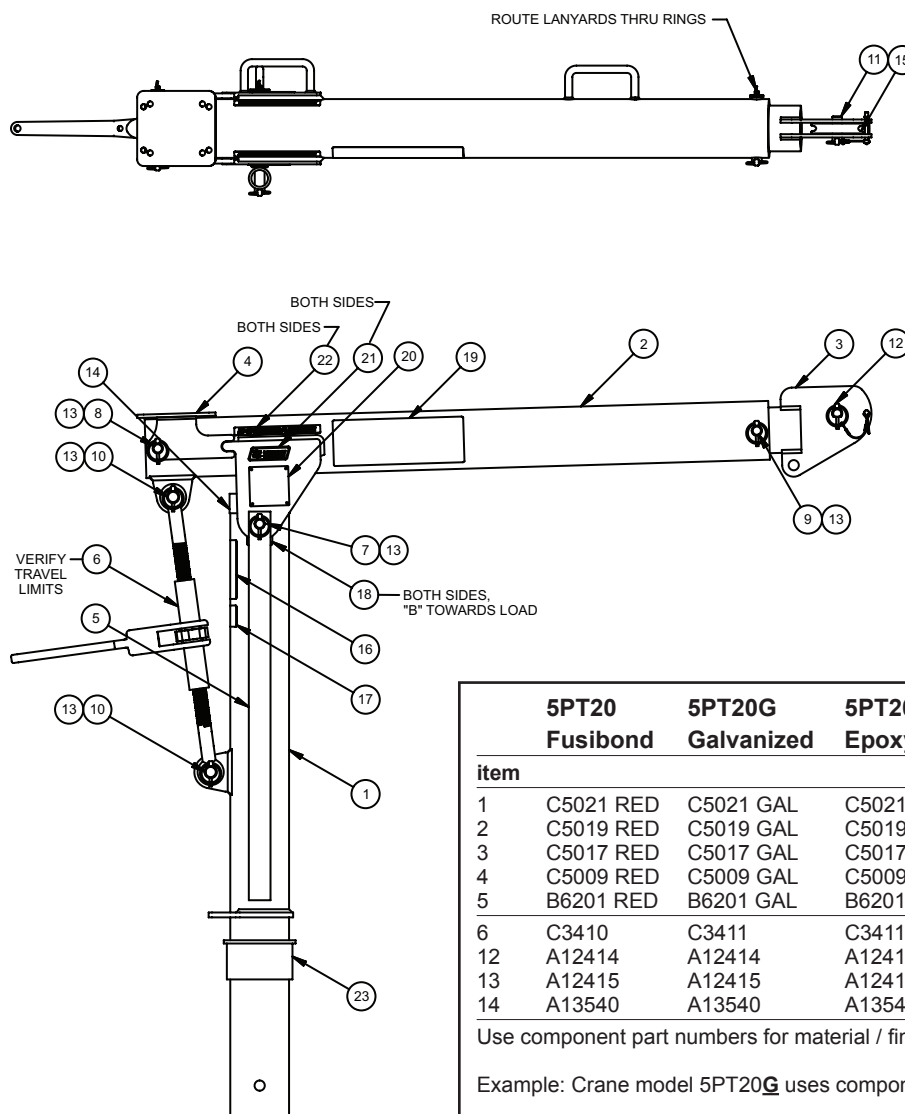
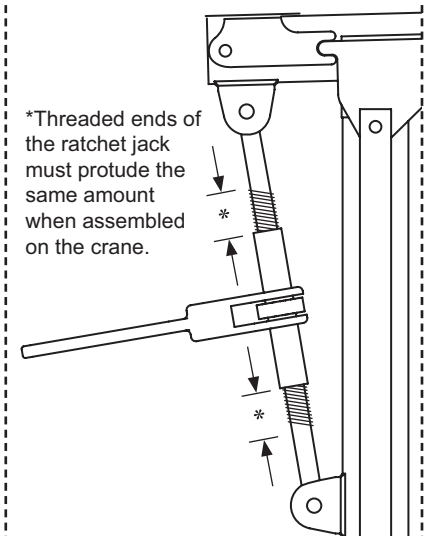
	5PT10 Fusibond	5PT10G Galvanized	5PT10X Epoxy	5PT10S Stainless	5PT10S316 Stainless316
item					
1	C5015 RED	C5015 GAL	C5015 EGRA	C5015 SS	C5015 SS316
2	C5013 RED	C5013 GAL	C5013 EGRA	C5013 SS	C5013 SS316
3	C5011 RED	C5011 GAL	C5011 EGRA	C5011 SS	C5011 SS316
4	C4976 RED	C4976 GAL	C4976 EGRA	C4976 SS	C4976 SS316
5	B6201 RED	B6201 GAL	B6201 EGRA	B6201 SS	B6201 SS316
6	C3410	C3411	C3411	C3411	C3411
12	A12414	A12414	A12414	A12414 SS	A12414 SS
13	A12415	A12415	A12415	A12415 SS	A12415 SS316

Use component part numbers for material / finish that matches crane model number.

Example: Crane model 5PT10G uses components with part numbers XXXXXGAL.

Model 5PT20

item	description	part number	qty.	material
1	WELDMENT MAST 5PT20	C5021	1	SEE TABLE
2	WELDMENT BOOM 5PT20	C5019	1	SEE TABLE
3	WELDMENT BOOM EXTENSION 5PT20	C5017	1	SEE TABLE
4	WELDMENT WINCH MOUNT 5P×20	C5009	1	SEE TABLE
5	HANDLE ROTATION 5PT	B6201	1	SEE TABLE
6	JACK SCREW	SEE TABLE	1	
7	PIN CLEVIS 1.250 DIA 5PT MAST SST	A12315	1	
8	PIN CLEVIS .750 X 5.500 EFF LENGTH SST	A12316	1	
9	PIN CLEVIS .750 X 4.750 EFF LENGTH SST	A12317	1	
10	PIN CLEVIS .906 X 2.750 EFF LENGTH SST	A12313	2	
11	PIN CLEVIS .750 DIA 5PT SHEAVE SST	A12314	1	
12	PIN LYNCH D ASSY	SEE TABLE	1	
13	PIN LYNCH ASSY - LANYARD NOT SHOWN	SEE TABLE	5	
14	PLUG FINISH RND 4.000 X 10-16 GA BLK	SEE TABLE	1	
15	SHEAVE ASSEMBLY	B2462	1	
16	LABEL WARNING	B5790	1	
17	LABEL WARNING BEFORE LOADING	B6229	1	
18	LABEL BOOM RANGE INDICATOR	B6230	2	
19	LABEL LOAD RATING 5PT20	B6232	1	
20	LABEL NAMEPLATE CRANES CE	A11529	1	
21	LABEL THERN 1.00 X 3.20	A6889	1	
22	LABEL MODEL COMMANDER	B6291	2	
23	FLANGE BEARING	B6593	1	

**Adjustable Ratchet Jack - Verify Travel Limits**

	5PT20 Fusibond	5PT20G Galvanized	5PT20X Epoxy	5PT20S Stainless	5PT20S316 Stainless316
item					
1	C5021 RED	C5021 GAL	C5021 EGRA	C5021 SS	C5021 SS316
2	C5019 RED	C5019 GAL	C5019 EGRA	C5019 SS	C5019 SS316
3	C5017 RED	C5017 GAL	C5017 EGRA	C5017 SS	C5017 SS316
4	C5009 RED	C5009 GAL	C5009 EGRA	C5009 SS	C5009 SS316
5	B6201 RED	B6201 GAL	B6201 EGRA	B6201 SS	B6201 SS316
6	C3410	C3411	C3411	C3411	C3411
12	A12414	A12414	A12414	A12414 SS	A12414 SS
13	A12415	A12415	A12415	A12415 SS	A12415 SS316
14	A13540	A13540	A13540	A13541	A13541

Use component part numbers for material / finish that matches crane model number.

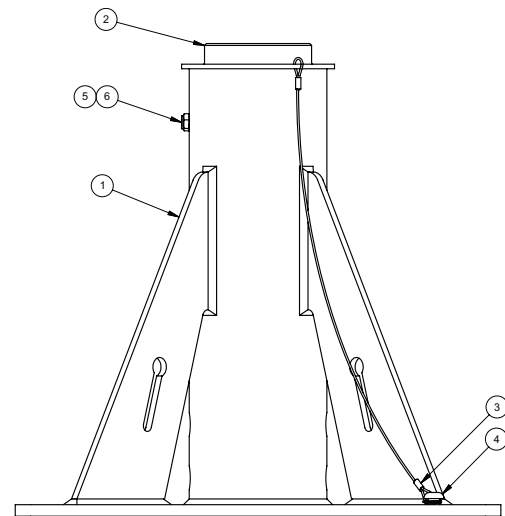
Example: Crane model 5PT20G uses components with part numbers XXXXXGAL.

Pedestal Base**5BP10, 5BP20¹**

item	part no.	description
1	SEE TABLE	WELDMNT BASE 5PT
2	SEE TABLE	BASE COVER
3	B6254	LANYARD ASSEMBLY
4	A14205	CAPSCR BTNHED .375-16NC x .500 SST
5	A4379	NUT HEX JAM NYLK .312-18NC SST 18-8
6	A13820	CAPSCR SOKLHD .312-18NC X .500 ZNPL

¹ When ordering parts, be sure to specify whether the finish is red, galvanized, epoxy or stainless.

	5BP10	5BP10G	5BP10X	5BP10S	5BP10S316
item					
1	B6181 RED	B6181 GAL	B6181 EGRA	B6181 SS	B6181 SS316
2	B6202	B6202	B6202	B6202	B6202
	5BP20	5BP20G	5BP20X	5BP20S	5BP20S316
item					
1	B6191 RED	B6191 GAL	B6191 EGRA	B6191 SS	B6191 SS316
2	B6212	B6212	B6212	B6212	B6212



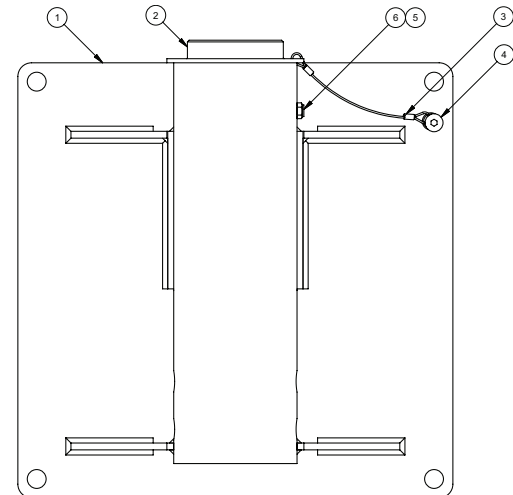
**5BP10, 5BP20
Pedestal Base**

Wall Base**5BW10, 5BW20¹**

item	part no.	description
1	SEE TABLE	WELDMNT BASE 5PT
2	SEE TABLE	BASE COVER
3	B6255	LANYARD ASSEMBLY
4	A14205	CAPSCR BTNHED .375-16NC x .500 SST
5	A13820	CAPSCR SOKLHD .312-18NC X .500 ZNPL
6	A4379	NUT HEX JAM NYLK .312-18NC SST 18-8

¹ When ordering parts, be sure to specify whether the finish is red, galvanized, epoxy or stainless.

	5BW10	5BW10G	5BW10X	5BW10S	5BW10S316
item					
1	B6179 RED	B6179 GAL	B6179 EGRA	B6179 SS	B6179 SS316
2	B6202	B6202	B6202	B6202	B6202
	5BW20	5BW20G	5BW20X	5BW20S	5BW20S316
item					
1	B6189 RED	B6189 GAL	B6189 EGRA	B6189 SS	B6189 SS316
2	B6212	B6212	B6212	B6212	B6212



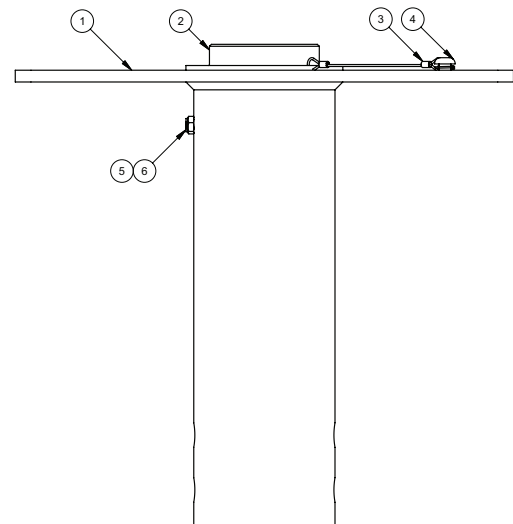
**5BW10, 5BW20
Wall Base**

Flush Base**5BF10, 5BF20¹**

item	part no.	description
1	SEE TABLE	WELDMNT BASE 5PT
2	SEE TABLE	BASE COVER
3	B6255	LANYARD ASSEMBLY
4	A14205	CAPSCR BTNHED .375-16NC x .500 SST
5	A13820	CAPSCR SOKLHD .312-18NC X .500 ZNPL
6	A4379	NUT HEX JAM NYLK .312-18NC SST 18-8

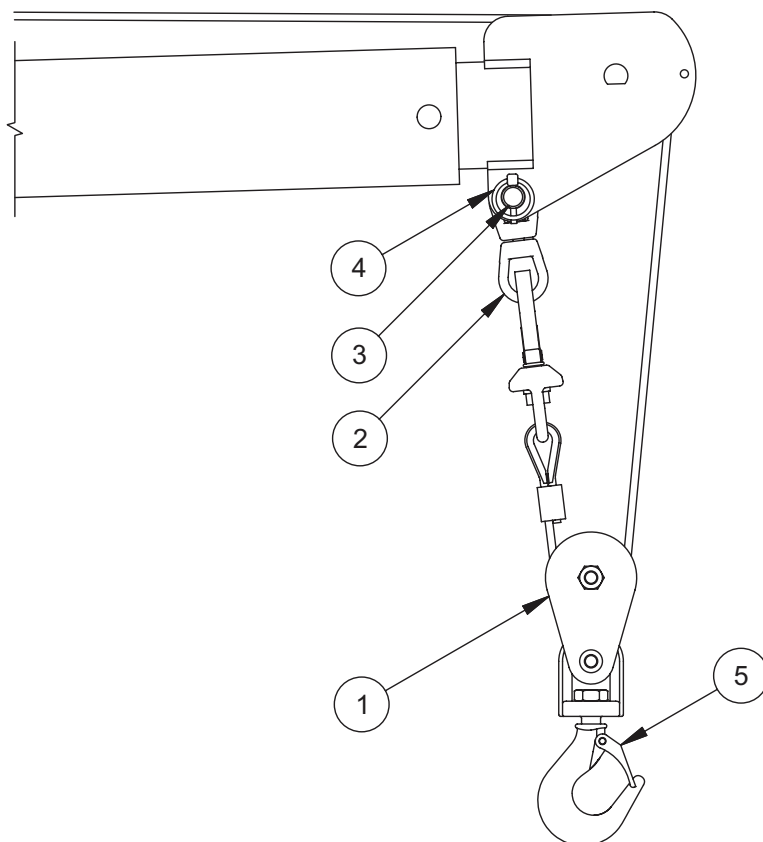
¹ When ordering parts, be sure to specify whether the finish is red, galvanized, epoxy or stainless.

	5BF10	5BF10G	5BF10X	5BF10S	5BF10S316
item					
1	B6180 RED	B6180 GAL	B6180 EGRA	B6180 SS	B6180 SS316
2	B6202	B6202	B6202	B6202	B6202
	5BF20	5BF20G	5BF20X	5BF20S	5BF20S316
item					
1	B6190 RED	B6190 GAL	B6190 EGRA	B6190 SS	B6190 SS316
2	B6212	B6212	B6212	B6212	B6212



**5BF10, 5BF20
Flush Base**

Two Part Line Option		Model 5PT10TPL and 5PT20TPL	
item	description	part number	qty.
1	BLOCK SNATCH WITH HOOK	A4779	1
2	SWIVEL REGULAR CHAIN GALV	A7306	1
3	PIN CLEVIS .750 X 1.500 EFF LENGTH SST	A12703	1
4	PIN LYNCH .188 X 1.000 SST	A12416	1
5	HOOK LATCH KIT	A9028	1

**Table 5 – Winch Part Numbers**

5PT10 / 20 Series	-M1	-M2	-M2X	-M3
description	part number	part number	part number	part number
MANUAL WINCH	M4312PB-K	4WM2-K	4WM2EGRA-K	M4312PBSS-K
	-E2	-E4	-E4DC	
description	part number	part number	part number	
ELECTRIC WINCH	4WP2-K	4777-K	4777DC-K	
ADAPTER PLATE		C3114	C5137	
	-E2X	-E4X	-E4DCX	
description	part number	part number	part number	
ELECTRIC WINCH	4WP2EGRA-K	4777EGRA-K	4777DCEGRA-K	
ADAPTER PLATE		C3114EGRA	C5137EGRA	

5PT10 Series Lift Below Floor²

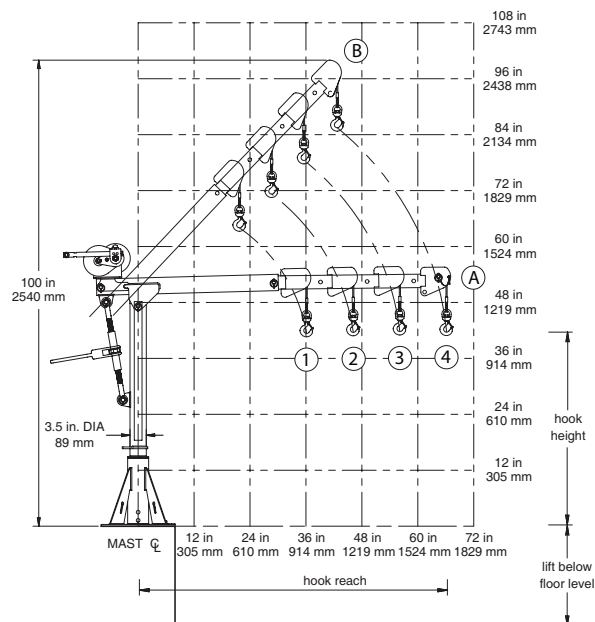
Lift Below ¹ Floor				Wire Rope Diameter		Wire Rope Length		Winch Configurations				
Minimum (B4)		Maximum (B1)						M1	M2	M3	E2	E4
(ft)	(m)	(ft)	(m)	(in)	(mm)	(ft)	(m)					
2	0.6	7	2.1	3/16	5	20	6.0	x	-	x	-	x
10	3.0	15	4.5	3/16	5	28	8.5	x	-	x	-	x
18	5.4	23	7.0	3/16	5	36	10.9	x	-	x	-	x
27	8.2	32	9.7	3/16	5	45	13.7	x	-	x	-	x
42	12.8	47	14.3	3/16	5	60	18.2	x	-	x	-	x
57	17.3	62	18.8	3/16	5	75	22.8	x	-	x	-	x
72	21.9	77	23.4	3/16	5	90	27.4	-	-	-	-	x
2	0.6	7	2.1	1/4	6	20	6.0	x	x	x	x	x
10	3.0	15	4.5	1/4	6	28	8.5	x	x	x	x	x
18	5.4	23	7.0	1/4	6	36	10.9	x	x	x	x	x
27	8.2	32	9.7	1/4	6	45	13.7	x	x	x	x	x
42	12.8	47	14.3	1/4	6	60	18.2	-	x	-	x	x
57	17.3	62	18.8	1/4	6	75	22.8	-	x	-	x	x
2	0.6	7	2.1	5/16	8	20	6.0	x	-	x	-	x
10	3.0	15	4.5	5/16	8	28	8.5	x	-	x	-	x
18	5.4	23	7.0	5/16	8	36	10.9	x	-	x	-	x
27	8.2	32	9.7	5/16	8	45	13.7	-	-	-	-	x
42	12.8	47	14.3	5/16	8	60	18.2	-	-	-	-	x

5PT10 Performance Ratings²

Boom Position	Load Rating		Hook Reach		Hook Height	
	(lb)	(kg)	(in)	(mm)	(in)	(mm)
A-1	1000	453	36	914	42	1066
A-2	800	362	46	1168	42	1066
A-3	650	294	56	1422	42	1066
A-4	550	249	66	1676	42	1066
B-1	1200	544	22	558	64	1625
B-2	950	430	29	736	71	1803
B-3	750	340	36	914	78	1981
B-4	650	294	43	1092	85	2159

¹ Lift below floor level varies depending on boom position and base configuration. For longer lifts, including use with two-part lines kits, please contact factory.

² Performance Characteristics are for standard products referred to in this manual. Non-standard products may vary from the original design. Contact Thern, Inc. for this information.

**IMPORTANT:**

It is the owner or operator's responsibility to determine the suitability of the equipment to its intended use. Study all applicable codes, manuals and regulations. Be sure to read the Owner's Manual supplied with the equipment before operating it.

5PT20 Series Lift Below Floor²

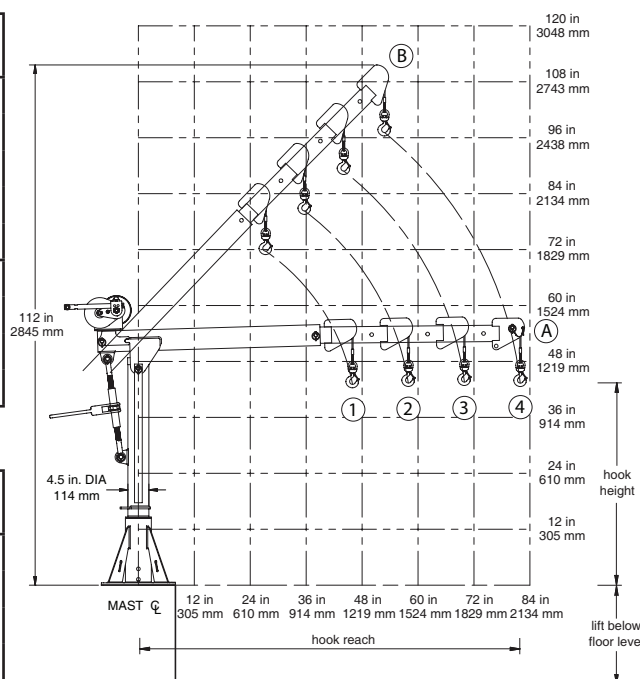
Lift Below ¹ Floor				Wire Rope Diameter		Wire Rope Length		Winch Configurations				
Minimum (B4)		Maximum (B1)						M1	M2	M3	E2	E4
(ft)	(m)	(ft)	(m)	(in)	(mm)	(ft)	(m)					
0	0.0	5	1.5	3/16	5	20	6.0	x	-	x	-	x
8	2.4	13	3.9	3/16	5	28	8.5	x	-	x	-	x
16	4.8	21	6.4	3/16	5	36	10.9	x	-	x	-	x
25	7.6	30	9.1	3/16	5	45	13.7	x	-	x	-	x
40	12.1	45	13.7	3/16	5	60	18.2	x	-	x	-	x
55	16.7	60	18.2	3/16	5	75	22.8	x	-	x	-	x
70	21.3	75	22.8	3/16	5	90	27.4	x	-	x	-	x
0	0.0	5	1.5	1/4	6	20	6.0	x	x	x	x	x
8	2.4	13	3.9	1/4	6	28	8.5	x	x	x	x	x
16	4.8	21	6.4	1/4	6	36	10.9	x	x	x	x	x
25	7.6	30	9.1	1/4	6	45	13.7	x	x	x	x	x
40	12.1	45	13.7	1/4	6	60	18.2	-	x	-	x	x
55	16.7	60	18.2	1/4	6	75	22.8	-	x	-	x	x
0	0.0	5	1.5	5/16	8	20	6.0	x	-	x	-	x
8	2.4	13	3.9	5/16	8	28	8.5	x	-	x	-	x
16	4.8	21	6.4	5/16	8	36	10.9	x	-	x	-	x
25	7.6	30	9.7	5/16	8	45	13.7	x	-	x	-	x
40	12.1	45	13.7	5/16	8	60	18.2	-	-	-	-	x

5PT20 Performance Ratings²

Boom Position	1st Layer Load Rating		Mid Drum Load Rating		Full Drum Load Rating		Hook Reach		Hook Height	
	(lb)	(kg)	(lb)	(kg)	(lb)	(kg)	(in)	(mm)	(in)	(mm)
A-1	2000	907	1500	680	1200	544	46	1168	43	1092
A-2	1600	725	1500	680	1200	544	58	1473	43	1092
A-3	1300	589	1300	589	1200	544	70	1778	43	1092
A-4	1100	498	1100	498	1100	498	82	2082	43	1092
B-1	2000	907	1500	680	1200	544	28	711	71	1803
B-2	1900	861	1500	680	1200	544	36	914	80	2032
B-3	1500	680	1500	680	1200	544	45	1143	88	2235
B-4	1300	589	1300	589	1200	544	53	1346	97	2463

5PT20 Performance Ratings with Two-Part Line Kit²

Boom Position	1st Layer Load Rating		Mid Drum Load Rating		Full Drum Load Rating		Hook Reach		Hook Height	
	(lb)	(kg)	(lb)	(kg)	(lb)	(kg)	(in)	(mm)	(in)	(mm)
A-1	2000	907	2000	907	2000	907	43	1092	31	787
A-2	1600	725	1600	725	1600	725	53	1397	31	787
A-3	1300	589	1300	589	1300	589	67	1701	31	787
A-4	1100	498	1100	498	1100	498	79	2006	31	787
B-1	2400	1088	2400	1088	2400	1088	27	658	59	1498
B-2	1900	861	1900	861	1900	861	35	889	68	1727
B-3	1500	680	1500	680	1500	680	44	1117	76	1930
B-4	1300	589	1300	589	1300	589	52	1320	85	2159



¹ Lift below floor level varies depending on boom position and base configuration. For longer lifts, including use with two-part lines kits, please contact factory.

² Performance Characteristics are for standard products referred to in this manual. Non-standard products may vary from the original design. Contact Thern, Inc. for this information.

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

This image shows a full page of blank, lined paper. It features approximately 30 horizontal blue or grey lines spaced evenly apart, typical of notebook paper. The lines extend across the entire width of the page, leaving small margins at the top and bottom. There are no vertical lines, text, or other markings on the page.



Thern, Incorporated

5712 Industrial Park Road
Winona, MN 55987

PH 507-454-2996

FAX 507-454-5282

EMAIL: info@thern.com
www.thern.com

Thern Europe

Windmolen 22
7609 NN Almelo
Netherlands

PH +31-548-659-052

EMAIL: europe@therneurope.eu